



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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C10-27

Job Sheet 198340



Part No: C10-27

Job Qty: 1 pcs

Part Name: Cage Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/26/19

Created By: Jennifer Renwick

Type: Stock

Description: Order 17124

Note: DWG C10-27 Rev 9 IPP REV A RQ 17.09.05 VERIFIED BY DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty      | Start Date | Due Date | Standard  |         | Workcenter/Supplier      | Sign-off |
|-------|-------------------------------|----------|------------|----------|-----------|---------|--------------------------|----------|
|       |                               |          |            |          | Setup Hrs | Run Hrs |                          |          |
| 100   | Large Fab - Welded Assy-1     | 1<br>pcs | 8/26/19    |          | 0.00      | 10.00   | Large Fab - 1            |          |
|       |                               |          |            |          |           |         | Large Fab - 10           |          |
|       |                               |          |            |          |           |         | Large Fab - 2            |          |
|       |                               |          |            |          |           |         | Large Fab - 3            |          |
|       |                               |          |            |          |           |         | Large Fab - 4            |          |
|       |                               |          |            |          |           |         | Large Fab - 5            |          |
|       |                               |          |            |          |           |         | Large Fab - 6            |          |
|       |                               |          |            |          |           |         | Large Fab - 7            |          |
|       |                               |          |            |          |           |         | Large Fab - 8            |          |
|       |                               |          |            |          |           |         | Large Fab - 9            |          |
|       |                               |          |            |          |           |         | Large Fab - 11 (Various) |          |
| 120   | QC 9                          | 1<br>pcs | 8/26/19    |          | 0.00      | 0.00    | QC 9 - 10                |          |
|       |                               |          |            |          |           |         | QC 9 - 18                |          |
|       |                               |          |            |          |           |         | QC 9 - 24                |          |
|       |                               |          |            |          |           |         | QC 9 - 43                |          |
|       |                               |          |            |          |           |         | QC 9 - 50                |          |
|       |                               |          |            |          |           |         | QC 9 - 9                 |          |
| 140   | Powdercoat - 6 Fire Red - B4B | 1<br>pcs | 8/26/19    |          | 0.00      | 0.50    | Powdercoat - 1 - B4B     |          |
|       |                               |          |            |          |           |         | Powdercoat - 2 - B4B     |          |
|       |                               |          |            |          |           |         | Powdercoat - 3 - B4B     |          |
|       |                               |          |            |          |           |         | Powdercoat - 4 - B4B     |          |
| 160   | QC 3                          | 1        | 8/26/19    |          | 0.00      | 0.00    | QC 3 - 10                |          |
|       |                               |          |            |          |           |         | QC 3 - 13                |          |
|       |                               |          |            |          |           |         | QC 3 - 15                |          |
|       |                               |          |            |          |           |         | QC 3 - 17                |          |
|       |                               |          |            |          |           |         | QC 3 - 18                |          |
|       |                               |          |            |          |           |         | QC 3 - 2                 |          |
|       |                               |          |            |          |           |         | QC 3 - 28                |          |
|       |                               |          |            |          |           |         | QC 3 - 3                 |          |
|       |                               |          |            |          |           |         | QC 3 - 30                |          |
|       |                               |          |            |          |           |         |                          |          |
|       |                               |          |            |          |           |         |                          |          |



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Container No: S203199



Part: C10-27

Job No: 198340

Serial No/Batch: S203199

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 08/07/19

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|     |                             |          |         |           |                        |
|-----|-----------------------------|----------|---------|-----------|------------------------|
|     |                             |          |         | QC 3 - 34 |                        |
|     |                             |          |         | QC 3 - 36 |                        |
|     |                             |          |         | QC 3 - 41 |                        |
|     |                             |          |         | QC 3 - 51 |                        |
|     |                             |          |         | QC 3 - 58 | SMB<br>19/8/19         |
|     |                             |          |         | QC 3 - 59 |                        |
|     |                             |          |         | QC 3 - 68 |                        |
|     |                             |          |         | QC 3 - 9  |                        |
|     |                             |          |         | QC 3 - 40 |                        |
|     |                             |          |         | QC 3 - 19 |                        |
|     |                             |          |         | QC 3 - 43 |                        |
|     |                             |          |         | QC 3 - 24 |                        |
|     |                             |          |         | QC 3 - 61 |                        |
|     |                             |          |         | QC 3 - 81 |                        |
| 180 | Packaging 3-1 - Stock - B4B | 1<br>pcs | 8/26/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |
|     |                             |          |         |           | Packaging 3 - 2 - B4B  |
|     |                             |          |         |           | Packaging 3 - 3 - B4B  |
|     |                             |          |         |           | Packaging 3 - 4 - B4B  |
|     |                             |          |         |           | Packaging 3 - 5 - B4B  |
|     |                             |          |         |           | Packaging 3 - 6 - B4B  |
|     |                             |          |         |           | Packaging 3 - 7 - B4B  |
|     |                             |          |         |           | Packaging 3 - 8 - B4B  |
|     |                             |          |         |           | Packaging 3 - 9 - B4B  |
|     |                             |          |         |           | Packaging 3 - 10 - B4B |
|     |                             |          |         |           | Packaging 3 - 11 - B4B |
|     |                             |          |         |           | Packaging 3 - 12 - B4B |
|     |                             |          |         |           | Packaging 3 - 13 - B4B |
|     |                             |          |         |           | Packaging 3 - 14 - B4B |
|     |                             |          |         |           | Packaging 3 - 15 - B4B |
|     |                             |          |         |           | Packaging 3 - 16 - B4B |
|     |                             |          |         |           | Packaging 3 - 17 - B4B |
|     |                             |          |         |           | Packaging 3 - 18 - B4B |
|     |                             |          |         |           | Packaging 3 - 19 - B4B |
|     |                             |          |         |           | Packaging 3 - 20 - B4B |
|     |                             |          |         |           | Packaging 3 - 21 - B4B |
|     |                             |          |         |           | Packaging 3 - 22 - B4B |
|     |                             |          |         |           | Packaging 3 - 23 - B4B |
|     |                             |          |         |           | Packaging 3 - 24 - B4B |
|     |                             |          |         |           | Packaging 3 - 25 - B4B |
|     |                             |          |         |           | Packaging 3 - 26 - B4B |
|     |                             |          |         |           | Packaging 3 - 27 - B4B |
|     |                             |          |         |           | Packaging 3 - 28 - B4B |
|     |                             |          |         |           | Packaging 3 - 29 - B4B |
|     |                             |          |         |           | Packaging 3 - 30 - B4B |
|     |                             |          |         |           | Packaging 3 - 31 - B4B |
|     |                             |          |         |           | Packaging 3 - 32 - B4B |
|     |                             |          |         |           | Packaging 3 - 33 - B4B |
|     |                             |          |         |           | Packaging 3 - 34 - B4B |
|     |                             |          |         |           | Packaging 3 - 35 - B4B |
|     |                             |          |         |           | Packaging 3 - 36 - B4B |
| 200 | QC 21 - SA                  | 1<br>pcs | 8/26/19 | 0.00 0.00 | QC 21 - SA - 21        |
|     |                             |          |         |           | QC 21 - SA - 70        |
|     |                             |          |         |           | QC 21 - SA - 53        |
|     |                             |          |         |           |                        |

Part Op **100** - (Weld per dwg A/R Steel rod Batch: \_\_\_\_\_) US WELD FIXTURE C-10  
 Descriptions: **120** - (QC9- Inspect visual per QSI004- Fusion Welds)  
 m129223 **140** - (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: 8:25 OVEN TEMPERATURE: 375° FINISH  
 TIME: 8:40  
**160** - (QC3- Inspect Part Finish)

AUG 19 2019

DAS 21 AUG 20 2019

DAS  
77  
9-89

180 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_)

CA AUA10

200 - (QC21- Final Inspection - Work Order Release)

## Job BOM

011223

| Part / Item | Component Name        | Quantity     | Operation                     | Container |
|-------------|-----------------------|--------------|-------------------------------|-----------|
| C10-27-1    | Lifting Plate         | 2 pcs (2 ea) | 100-Large Fab - Welded Assy-1 | 5196776   |
| C10-27-10   | Side Loop Wrap Around | 2 pcs (2 ea) | 100-Large Fab - Welded Assy-1 | 5176770   |
| C10-27-2    | Cage Reinforcement    | 2 pcs (2 ea) | 100-Large Fab - Welded Assy-1 | 5169650   |
| C10-27-3    | Front Guard Plate     | 1 pcs (1 ea) | 100-Large Fab - Welded Assy-1 | 5084785   |
| C10-27-4-1  | Top Ring              | 2 pcs (2 ea) | 100-Large Fab - Welded Assy-1 | 5202417   |
| C10-27-8    | Bumper Plate          | 1 pcs (1 ea) | 100-Large Fab - Welded Assy-1 | 5084735   |
| C10-27-9    | Space Bar Wrap Around | 2 pcs (2 ea) | 100-Large Fab - Welded Assy-1 | 5201534   |

## Job Allocations

| Operation                     | Component Part | Required | Inventory | Allocated |
|-------------------------------|----------------|----------|-----------|-----------|
| 100-Large Fab - Welded Assy-1 | C10-27-1       | 2        | 6         | 0         |
|                               | C10-27-10      | 2        | 8         | 0         |
|                               | C10-27-2       | 2        | 8         | 0         |
|                               | C10-27-3       | 1        | 7         | 0         |
|                               | C10-27-4-1     | 2        | 2         | 0         |
|                               | C10-27-8       | 1        | 7         | 0         |
|                               | C10-27-9       | 2        | 12        | 0         |

## Part Specifications

Specifications could not be found.

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